

Upcycling PET waste into Bimetallic Metal Organic Framework

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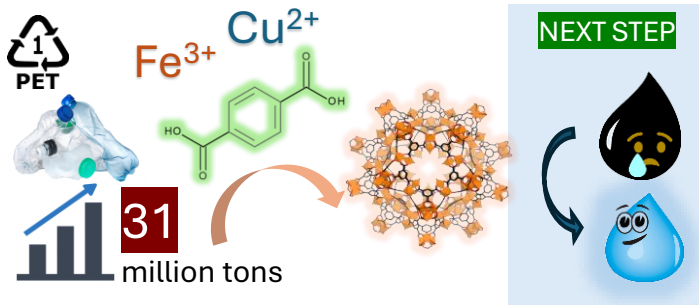
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Green Chemistry
& Sustainability

Introduction



Plastic pollution threatens sustainability...

In the ASEAN region alone as over **31 million tons¹** of plastic waste generated annually in six of its ten countries, with a low recycling rate of just **26%²** leading to accumulation and subsequent environmental degradation. Traditional PET recycling methods yield lower-grade materials, hindering circularity as an expensive processes.

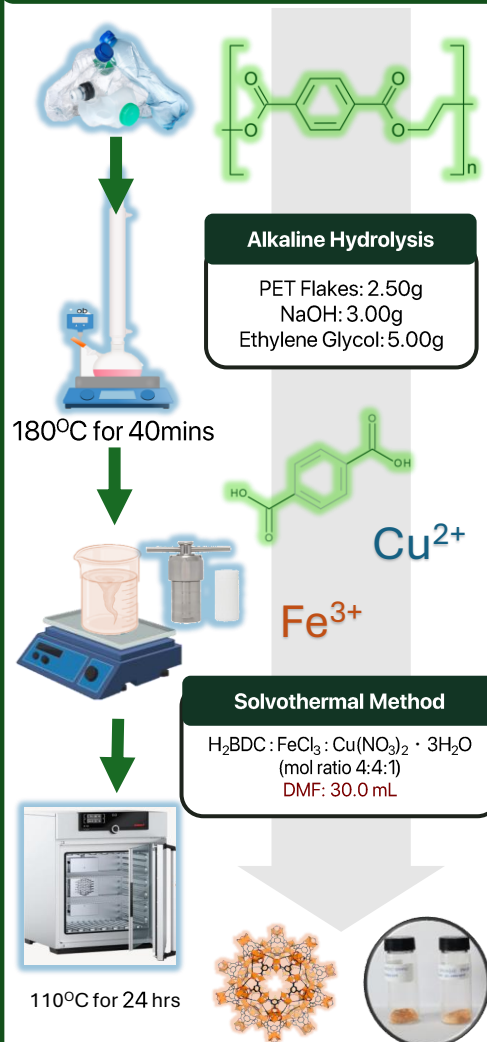
A Glimpse of Hope

Upcycling waste PET into terephthalic acid (H₂BDC) as precursors for MOF synthesis, like emerging bimetallic MOF's (Fe, Cu), offers an alternative into functional materials for environmental applications (e.g., heavy metal, antibiotic removal)^[3-5] while combatting waste landfilling.

The Long Journey There...

- Produce **high-quality** MOFs from recycled PET.
- Survey potential as a sustainable material for environmental applications. (i.e. Arsenic Removal, Antibiotic Removal)

Experimental: Methods and Results



Upcycled Terephthalic Acid (H₂BDC)

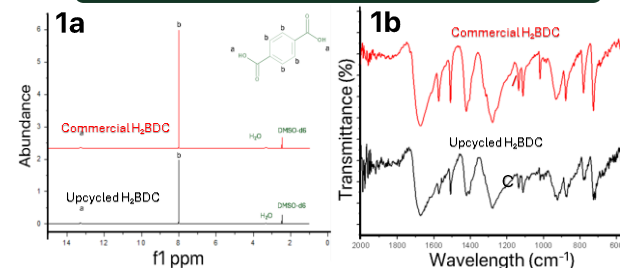
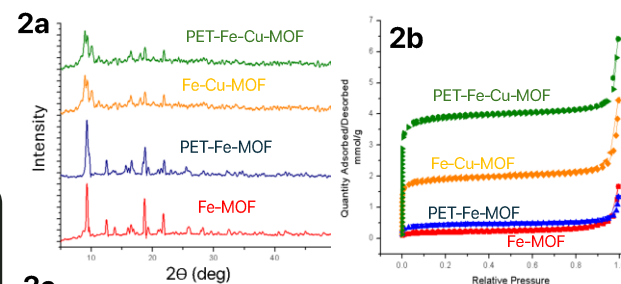


Figure 1 (a-b). Characterization of the Upcycled H₂BDC: (a) NMR Spectra (b) FTIR Spectra.

MOF Synthesis



Parameter	Fe MOF	PET Fe MOF	Fe-Cu MOF	PET Fe-Cu MOF
BET Surface Area	14.73 m ² /g	30.95 m ² /g	128.47 m ² /g	263.14 m ² /g

Figure 2 (a-c). Characterization of the MOFs:

- (a) XRD Diffractogram
- (b) BET Isotherm
- (c) BET comparison table

Conclusion

Plastic is not a **waste** at all.
but only an **untapped resource...**

Our findings show we can upcycle plastic waste as a renewable feedstock especially as precursor for fabricating bimetallic metal-organic frameworks (BMOFs). These green porous materials exhibit significant potential for water purification as we forge a circular pathway from landfill to valuable solutions.

Green Chem Principles and SDG Goal



Acknowledgments

Environmental Analysis Research Unit

Chulalongkorn University
Graduate Scholarship Program for
ASEAN or Non-ASEAN countries.

References

